

## TECAPEEK® GF30 natural - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PEEK (Polyetheretherketone)

### Colour

natural opaque

### Density

1.53 g/cm<sup>3</sup>

### Fillers

30% glass fibres

### Main features

- good heat deflection temperature
- very good chemical resistance
- very high creep resistant
- hydrolysis and superheated steam resistant
- inherent flame resistance
- very high stiffness
- high dimensional stability
- resistance against high energy radiation

### Target Industries

- agricultural machinery
- Aircraft and Aerospace Interiors
- aircraft and aerospace technology
- food processing
- food engineering
- automotive industry
- electrical engineering
- chemical plant engineering
- mechanical engineering
- conveyor technology

Mechanical properties	condition	value	test method	comment
Modulus of elasticity (tensile test)	1% Sec, @ 73 °F	1,000,000 psi	ASTM D 638	(1) Data obtained from public source
Tensile strength at yield	@ 73 °F	15,000 psi	ASTM D 638	(2) injection molded specimen data from public source
Tensile strength at break	@ 73 °F	15,000 psi	ASTM D 638	(3) Injection molded specimen data obtained from public source
Elongation at break	@ 73 °F	2.2 %	ASTM D 638	(4) injection molded specimen data from public source
Flexural strength	@ 73 °F	24,000 psi	ASTM D 790	(5) per ASTM D3846
Modulus of elasticity (flexural test)	@ 73 °F	1,000,000 psi	ASTM D 790	
Compression strength	@ 10% strain, 73 °F	25,000 psi	ASTM D 695	
Compression modulus	@ 73 °F	696,000 psi	ASTM D 695	1)
Impact strength (Izod)	@ 73 °F	1.8 ft-lbs/in	ASTM D 256	
Rockwell hardness	M Scale	103	ASTM D 785	
Coefficient of friction	@ 68 °F, Dynamic, 40 psi, 50 fpm	0.30	ASTM D 3702	2)
Coefficient of friction	@ 68 °F, Static, 50 psi	0.28	ASTM D 3702	3)
Wear (K) factor	@ 68 °F, 40 psi, 50 fpm	90*10 <sup>-10</sup> in <sup>3</sup> -min/ft-lbs-hr	ASTM D 3702	4)
Shear strength	@ 73 °F	14,100 psi	-	5)
Thermal properties	condition	value	test method	comment
Melting temperature		633 °F	-	1)
Deflection temperature	@264 psi, 1/4	600 °F	ASTM D 648	2)
Service temperature	Long Term	500 °F	-	3)
Service temperature	short term	572 °F	-	4)
Thermal expansion (CLTE)	< Tg, along flow	1.2*10 <sup>-5</sup> in/in/°F	DIN EN ISO 11359-1:2	5)
Thermal conductivity		2.08 BTU-in/hr-ft <sup>2</sup> -°F	ISO 22007-4:2008	6)
Electrical properties	condition	value	test method	comment
surface resistivity		1.0*10 <sup>16</sup> Ω/square	ASTM D 257	(1) injection molded specimen from public source
Volume resistivity	@ 73 °F	1.0*10 <sup>16</sup> Ω*cm	ASTM D 149	(2) injection molded specimen from public source
Dielectric strength	0.1	790 V/mil	ISO 60243-1	1)
Dissipation factor	@ 73 °F, 1 MHz	0.005	DIN IEC 60250	2)
Dielectric constant	@ 73 °F, 1 kHz	3.2	DIN IEC 60250	3)
Other properties	condition	value	test method	comment
Moisture absorption	@ 24 hrs, 73 °F	0.02 %	ASTM D 570	(1) Data obtained from public source
Moisture absorption	@ saturation, 73°F	0.03 %	ASTM D 570	1)
Flammability (UL94)		V0	-	2)

→ Resin specification:  
ASTM D4000-11 PEEK; MIL-P-46183 Ty. II Cl. 3, excp. Elong.  
Shapes specification:  
ASTM D6262-12 S-PAEK0121

→ TECAPEEK products are based on Victrex® PEEK polymer.

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