

## **Technical Data Sheet**

# Sustarin® C XDT - ASTM

## [POM / X-Ray Detectable Acetal)]

#### **Product characteristics**

- X-ray detectable as small as 3mm particle size
- Excellent impact and wear resistance
- Low sliding properties

#### **Product applications**

- Food processing parts
- Portion fillers
- Paddles & scraper blades

	Test method	Unit	Guideline Value
General properties			
Density	ASTM D792	g/cm <sup>3</sup>	1.57
Water Absorption 24 hours	ASTM D570	%	0.2
Mechanical properties			
Tensile Strength at Yield	ASTM D638	psi	7200
Hardness	ASTM D2240	Shore D	70
Tensile Elongation	ASTM D638	%	6
Flexural Strength	ASTM D790	psi	10000
Flexural Modulus	ASTM D790	psi	460000
Rockwell Hardness	ASTM D785	R	100
Izod Impact, Notched	ASTM D256	ft-lb/in	1.1
Thermal properties			
Coefficient of Linear Thermal Expansion	ASTM D696	in/in/°F x10 <sup>-5</sup>	1.2
Melting Point		°F	334
Continuous Service Temperature, Air		°F	185
Deflection Temperature at 1.8Mpa (264psi)	ASTM D648	°F	230
Deflection Temperature at 1.8Mpa (66psi)	ASTM D648	°F	320
Compliance Properties			
FDA			Yes
NSF			Yes
USDA			Yes

The data stated above are average values ascertained by statistical tests on a regular basis. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



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