Co-Extruded, Multilayer PVC Sheets for Signage and 3D, POP and Retail Display Creations



COMES TO LIFE

A Designer-Driven Multilayer Evolution



PALBOARD 2D w/b (white/black)
Originally designed for flat, image
printing and signage applications with
black edges and back, this co-extruded
two layer PVC sheet was the first member
of the PALBOARD family.

It was introduced to the North American Sign and Graphics industry at the 2017 SGIA Expo, and was well-received.

Popular with national photography products companies.

Print it.
Cut it.
V-groove it.
Cold bend it.
Heat bend it.

Ship it flat.
Assemble.
Disassemble.
Repeat.



PALBOARD 3D w/b/w (white/black/white) PALBOARD's popularity at subsequent tradeshows encouraged Palram to push its limits. Adding a third, solid, PVC layer offered unique creative possibilities. Now print, v-groove, and cold bend into 3D structures: Displays, furniture, shelving. PALBOARD 3D was used to construct the entire exhibit at the 2018 GlobalShop Expo.

The famous Zebra, made from one continuous sheet! Cut files available.



PALBOARD 3D w/w/w (all white)
Heeding feedback from designers and
engineers, Palram made an all-white
version, acclaimed at GlobalShop 2019!
This all-white version is also formulated for

outdoor use!

Fame contender, the Polar Bear, with its complex jaws. Cut files available.



PALBOARD 3D MAX b/b/b (all black)
Palram didn't stop there. We continued
to listen to the evolving needs of our
customers, developing a new, innovative
variation: PALBOARD 3D MAX.

It's an all black, multilayer, fabricationgrade sheet which offers extra durability and rigidity, plus an enhanced, fine haircell textured finish.

lextured finish resists fingerprints and scratches on high-touch displays.



PALBOARD 2D & 3D Main Benefits

- Ultra-smooth and uniform surface
- EverClean™ protective film is standard
- Bright white surface for excellent color reproduction
- Superior ink adhesion

PALBOARD 2D

Two Layers: white/black

PALBOARD 2D

Typical Applications

• Frameless photo printing

• Signage, decorative panels

Digital and screen printing

Standoff photos, images and artwork

- Easy, smooth CNC routing and cutting
- Dense black or white core provides an attractive edge

PALBOARD 2D has a white, solid, ultra-smooth PVC surface with a black foam PVC back. Ideal for signage requiring attractive black edges and back. And like Palboard 3D, the

uniform, smooth surface is bright white to provide vibrant color.

It's the perfect complement to your Palboard 3D displays!

• Rigid, lightweight with high structural strength

Solid PVC surface resists dents & scratches

- Phthalate-free, REACH & RoHS compliant
- Excellent chemical and fire resistance
- Good electrical and thermal insulation
- A true co-extruded sheet, not a laminate
- 10 year warranty for delamination
- Ship flat and assemble on-site, saving



on storage and freight costs.

PALBOARD 3D ce on both sides sheets offer



PALBOARD 3D Typical Applications

- POP and retail 3D displays
 Routed & relief lettering
- Fabricated & structural parts Industrial, construction, retail

and advertising signage

Exhibits and kiosks

PALBOARD 3D

Three Layers: white/black/white

PALBOARD 3D white/black/white has bright white, rigid,

foam PVC. Palboard 3D is almost 50% lighter than

to spark your wildest 3D ideas! *Create WILD!*

ultra-smooth PVC surfaces with a black foam PVC core. Rigid

exterior layers offer better structural strength than standard

aluminum composite material (ACM) with easier workability.

Plus, Everclean[™] protective film is standard on both sides of

every sheet. Designers know it's the only substrate of its kind

• Digital and screen printing • Tradeshow booths and

PALBOARDO MILATOLAREN POR CONTROLAREN CONT

•Shelving&organizedstorage displays



Print it. Cut it. V-groove it. Cold bend it. Heat bend it.

Ship it flat. Assemble. Disassemble. Repeat.

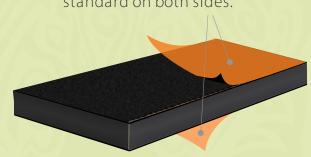
PALBOARD 3D Three Layers: all white, outdoor

PALBOARD 3D white/white has the same bright white, rigid, ultra-smooth PVC surfaces but with a dense white foam PVC core for a bright, clean look and finish. Structurally strong and lightweight with protective film on both sides like all PALBOARD 3D substrates. PLUS, the all white version is ideal for exterior applications and offers a 3 year warranty against yellowing. Also available, PALBOARD 3D HYG with antimicrobial* technology.



PALBOARD 3D MAX Typical Applications

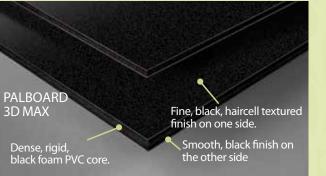
- Point of purchase displays
- Cosmetic floor and counter-top displays
- Chemical process industries
- Exhibits and kiosks
- Digital and screen printing
- Industrial, construction, retail, and advertising signage
- Tradeshow booths & displays
- Shelving and organizational storage



PALBOARD 3D MAX

Three Layers: all black with TEXTURE

PALBOARD 3D MAX is an extra rigid, highly durable, multilayer PVC sheet. It combines two rigid, smooth surfaces of solid, black PVC with a dense, black foam PVC core. Its haircell textured finish resists scratches and fingerprints. And EverClean™ protective film comes standard on both sides of the sheet to protect against dirt and abrasion.



3D structures, POP displays, exhibits, and kiosks in retail and other public environments. Displays can be shipped flat and assembled on-site, saving on storage and shipping costs.

- Fabricated and structural parts

- Routed and relief lettering

EverClean[™] protective film standard on both sides.



PALBOARD 3D MAX Main Benefits

- Easy to fabricate, heat-bend, and cold-bend using v-groove routing
- Hair-cell texture on one side, smooth on the other side
- Recycled foam PVC core
- High core density and rigidity for greater structural strength
- Long-lasting durability in high traffic areas
- Superior ink adhesion for digital printing & silk-screen; easily decorated via hot-stamping.
- Protective film is standard on both sides of the sheet
- Excellent mechanical strength and chemical resistance
- Easy to clean and disinfect
- 100% recyclable
- Non-toxic, phthalate-free, REACH & RoHS compliant
- PALBOARD 3DMAX HYG option available featuring antimicrobial* technology
- 10 year delamination warranty





*Palram's antimicrobial technology does not protect users or others against disease causing bacteria, germs, virus esorother harmfulorganisms. This technology is not a substitute for good hygiene and/or cleaning practices. Not for sale in Canada.





Rich black edges and back lomoreflood pre-coating





Flammability

PALBOARD complies with the most demanding international fire resistance standards as shown below.

Standard	Thickness	Classification
EN 13501	0.118" (3mm)	B, s2, d0
	0.118"-0.394" (3-10mm)	B, s3, d0
UL 94	0.118"-0.394" (3-10mm)	V-0
ASTM E 84		Class A*

Standard Sizes*

	PALBOARD 2D white/black	PALBOARD 3D white/black/white & all white	PALBOARD 3D MAX all black	
Thickness	3mm & 5mm	3mm, 5mm, 10mm	2mm, 3mm, 5mm	
		12mm on Request (minimums apply)	4mm & 6mm on Request (minimums apply)	
Width x Length	4' x 8' (1220mm x 2440mm)	4' x 8' (1220mm x 2440mm)	44.04	
		5′ x 10′ 3mm & 5mm only (1524mm x 3050mm)	4' x 8' (1220mm x 2440mm)	

Which PALBOARD Multilayer Product is right for you?

Product Name	Palboard 2D 2 Layer	Palboard 3D 3 Layer	Palboard 3D MAX 3 Layer	
Typical Applications	Standoff images with rich black edges/back, frameless photo printing, signage, decorative panels, digital and screen printing, routed and relief lettering, POP and retail displays, simple dimensional structures	POP and retail 3D displays, store fixtures, fabricated & structural parts, exhibits and kiosks, digital and screen printing, routed and relief lettering, industrial, construction, retail, and advertising signage, tradeshow booths and displays, shelving, organized storage	Extra rigid substrate for durable store fixtures, fabricated parts, POP and retail 3D displays, exhibits and kiosks, digital and screen printing, routed and relief lettering, industrial, construction, retail, and advertising signage, furniture, tradeshow booths and displays, shelving, organized storage	
Colors	White face, black foam PVC back (w/b)	White outer faces, black foam PVC core (w/b/w)	Black haircell texture one side. Black foam PVC core. Smooth black other side. (b/b/b)	
		White outer faces, white foam PVC core (w/w/w)		
Surface Finish	Ultra-smooth face, matte back	Ultra-smooth outer faces	Fine haircell finish one side, Smooth other side	
Ink Adhesion	Excellent	Excellent	Excellent	
Rigidity	Very Good	Excellent	Superior	
Interior/Exterior	Interior Only	Interior Only w/b/w	Interior Only	
	Interior Only	Interior & Exterior w/w/w	interior Only	
Chemical Resistance	Very Good	Very Good	Very Good	
Surface Hardness	Very Good	Excellent	Superior	
Impact Resistance	e Very Good Excellent		Superior	
Cutting, V-Grooving, Routing	ng, Routing Very Good Excellent		Excellent	
Recyclability	100% Recyclable	100% Recyclable 100% Recyclable 100% Recyclable		
Flame Retardance	Nonflammable	Nonflammable	Nonflammable	
Warranty	10 year delamination	10 year delamination 3 year yellowing (w/w/w only)	10 year delamination	
Standard Thicknesses	3mm & 5mm	3mm, 5mm, 10mm	2mm, 3mm, 5mm	
		12mm on Request (minimums apply)	4mm & 6mm on Request (minimums apply)	
Width & Length		4' x 8' (1220mm x 2440mm)		
	4' x 8' (1220mm x 2440mm)	5' x 10' 3mm & 5mm only (1524mm x 3050mm)	4' x 8' (1220mm x 2440mm)	

Palboard: Tested and approved by the world's largest digital printer and cutting systems manufacturers.























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Curbell Plastics is a proud supplier of Palram materials.



^{*} Depends on thickness and product type

^{*} Other dimensions available with minimum order requirements.