

Physical Properties

LaserMax Physical Properties



Physical Properties	Typical Values	ASTM Method
IZOD Impact Strength		
Notched at 73°F (22.78°C)	1.10 ft lbs/in	D-256
Tensile Strength		
To break	5,500 psi	D-638
Elongation before break	50%	D-638
Flexural Strength		
Loan to stretch outer surface 5%	10,300 psi	D-790
Specific Gravity	1.15	D-792
Rockwell Hardness	M45	D-785
Deflection Temperature		
Temperature at which material deflects .010" (.254mm) at 264 psi	175°F (79.44°C)	D-648
Coefficient of Thermal Expan	<u>sion</u>	
Inch/inch/°F	5.6 x 10 ⁻⁵	D-696
Vicat Softening Point		
Temperature for needle to penetrate 1mm (90°F/hr, 2.2 lbs)	208°F (97.78°C)	D-1525
Temperature for needle to penetrate 1mm (90°F/hr, 11.0 lbs)	187°F (86.11°C)	D-1525

LaserMax softens at about $200 \degree F$ (93.33 $\degree C$) sufficiently so that it can be bent as needed. It can be sawed, drilled and bonded.

The base material was tested for flammability by Underwriters Laboratories.



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	The material is rated 94 HB on the UL 94 test.
	NOTE: The above information is given in good faith, but no warranty, express or implied, is given.
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