

# Cleaning KYDEX® Sheet

### TB - 160-A

### General Information

KYDEX® sheet will retain its original beauty with reasonable handling and care. To ensure that your part maintains its original appearance, please review the following guidelines.

To clean KYDEX® sheet, dust it with a soft, damp cloth or chamois and wipe the surface gently. Use soap and lukewarm water to remove light dirt. After washing and rinsing, be sure to dry the surface by blotting with a damp cloth or chamois to prevent streaking and water spots.

For general (routine) cleaning, the following mild detergents and multi-purpose cleaners are recommended:

Top Job with Ammonia

 Spic & Span Fantastik

Johnson's Pledge

Joy Detergent

• Formula 409

 Mr. Clean Cascade

· Janitor in a Drum Isopropanol

All Detergent (Powder)

Normal cleaning methods may not remove ground in dirt or grease. To remove dirt or grease from texture valleys, a short stiff bristled brush should be used to loosen the material followed by a water rinse.

## **Cleaners Not** Recommended

Wisk

Lestoil

Meguiar's Carpet

Kerosene

Cold Power Liquid

Gasoline

Liquid All

Abrasives

 Methanol Isopar K

Endust

 Tetrahydrofuran Brake Fluid

Dynamo

Ketones

Johnson's Pride

Hexane

· Goof-Off "The Miracle Cleaner" by W.M. Barr & Co.

NOTE: The chemical composition of Goof-Off has recently been reformulated. This new formulation has been observed to have an affect on KYDEX® sheet. The previous formulation may be identified by the phrase "The Professional Cleaner" on the can and is produced by Valspar. This formulation is still recommended for use on KYDEX® sheet. The new formulation may be identified by the phrase "The Miracle Cleaner" on the can and is produced by W.M Barr & Co. SEKISUI SPI is investigating suitable alternatives to the Goof-Off product.

### SEKISUI SPI

ISO 9001 and 14001 Certified

### Customer Service

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### sekisui-spi.com



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# In-Use Spot Cleaning

For More Information on In-Use Spot Cleaners:

Product and Manufacturer	On the Web	In US Call
"Goof-Off Professional" by Valspar	www.goof-off.com	800.345.4530
"Goof-Off Graffiti Remover"	www.goof-off.com	800.345.4530
"DWR-II" by Chemique	www.chemique.com	800.225.4161
"Write Away" by Zep	www.zepmfg.com	877.428.9937
"Goo-Gone" Spray Gel	www.GooGone.com	800.328.9248

# In-House Test Results

	ArmorAll <sup>1</sup>		Goof-Off Professional <sup>2</sup>		Goof-Off Graffiti Remover <sup>3</sup>		Goo-Gone Spray Gel <sup>4</sup>		Fantastik Orange Action <sup>5</sup>	
Texture	Smooth	P1 Deep	Smooth	P1 Deep	Smooth	P1 Deep	Smooth	P1 Deep	Smooth	P1 Deep
Pen Ink	No	No	Yes	Yes	Yes	Yes	Very Faded \	Very Faded	Faded	No
Marker	Faded	No	Yes	Visible	Yes	Yes	Very Faded	No	Faded	No
Crayon	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	No
Spray Paint	No	No	Yes	Yes	Yes	Yes	Some	No	No	No

Note: To remove graffiti from deeper textures a bristle brush must be used. Several applications were also necessary. A soft bristle brush would be best because excess scrubbing could flatten, or dull the surface texture.

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