



# Bayfol<sup>®</sup> CR 6-2 000000

## Characterization

Bayfol CR 6-2 000000 is an extrusion film based on Makrolon<sup>®</sup> (PC)/ Polyester (PBT) blend.

## Properties / Applications

Bayfol CR 6-2 000000 has advantages over standard polycarbonate films in terms of dynamic strength, dimensional stability and cold formability. This film, which is virtually galre-free and has excellent scratch resistance, has been developed especially for critical graphic applications and comprises a unique surface combination. Typical applications are automotive, keypads, membrane switches, hand held electronics, appliance, nameplates, touch panels and FIM - film insert molding decoration.

Bayfol CR 6-2 000000 is available in various standard thicknesses from 0.005 " to 0.012 " (125 microns to 300 microns). Other thicknesses are available on request. The surface combination of Bayfol CR 6-2 000000 is one side fine velvet and one side very fine matte for printability. As with any product, use of Bayfol CR 6-2 000000 in a given application must be tested (including but not limited to field testing) in advance by the user to determine suitability.



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## Typical Properties\*

Property	Test Method	Unit	Value
<b>General</b>			
Specific Gravity	ASTM D 792		1.23
Conversion Factor		ft <sup>2</sup> /lb•mil   m <sup>2</sup> /kg•mm	156   0.813
Gloss 60° top side, black inked second surface	ASTM D 2457	gloss unit	3 to 10
Roughness, R3z, top side	ISO 4287/88	µm	11 to 17
Roughness, R3z, reverse side	ISO 4287/88	µm	≤ 9.0
Surface			f.velvet/v.f. matte
<b>Mechanical</b>			
Tensile Strength, Yield	ASTM D 882	psi	8,650
Tensile Strength, Break	ASTM D 882	psi	8,100
Elongation at Break	ASTM D 882	%	125
Tear Strength, Initiation	ASTM D 1004	lb/in	960
<b>Thermal</b>			
Coefficient of linear thermal expansion parallel 20°C to 120°C	DIN 53752	10 <sup>-6</sup> /K	80
Coefficient of linear thermal expansion across 20°C to 120°C	DIN 53752	10 <sup>-6</sup> /K	80
Shrinkage, parallel 90°C, 1h	IEC 60674-2	%	< 0.4
Shrinkage, parallel 90°C, 1h	IEC 60674-2	%	< 0.2
<b>Optical</b>			
Light Transmittance	ASTM D 1003	%	> 80
Yellowness Index	ASTM E 313		1
<b>Other</b>			
Water Absorption (immersion at 73°F/24h)	ASTM D 570	%	0.35

\*These items are provided as general information only. They are approximate values and are not part of the product specifications.



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## Health and Safety Information

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling this product. Before working with this product, you must read and become familiar with the available information on its risks, proper use, and handling. This cannot be overemphasized. Information is available in several forms, e.g., safety data sheets and product labels. For further information contact your Covestro LLC representative or the Product Safety and Regulatory Affairs Department in Pittsburgh, PA.

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Editor: Covestro LLC  
1 Covestro Circle  
Pittsburgh, Pennsylvania 15205  
United States  
[www.covestro.com](http://www.covestro.com)

**Contact:**  
8 Fairview Way South Deerfield, MA 01371  
Tel. 413-665-7016

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Document contains important information and must be read in its entirety.

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**Product Datasheet**