

TECANAT® - Stock Shapes

Chemical Designation

PC (Polycarbonate)

Colour

transparent

Density

1.19 g/cm³

Main features

- excellent impact strength
- excellent strength and stiffness
- excellent dimensional stability
- good machinability

Target Industries

- aircraft and aerospace technology
- food processing
- medical technology
- hygienic areas
- cleanroom technology
- packaging and paper machinery

Mechanical properties	condition	value	test method	comment
Modulus of elasticity (tensile test)	@ 73 °F	340,000 psi	ASTM D 638	(1) Injection molded data (2) Injection molded data (3) Injection molded data
Tensile strength at yield	@ 73 °F	9100 psi	ASTM D 638	
Elongation at break	@ 73 °F	90 %	ASTM D 638	
Flexural strength	@ 73 °F	14,400 psi	ASTM D 790	
Modulus of elasticity (flexural test)	@ 73 °F	320,000 psi	ASTM D 790	
Impact strength (Izod)	@ 73 °F	2.0 ft-lbs/in	ASTM D 256	
Rockwell hardness	@ 73 °F M Scale (R Scale)	70 (118)	ASTM D 785	1)
Coefficient of friction	Dynamic, 40 psi, 50 fpm	0.38	ASTM D 3702	2)
Wear (K) factor	Against Steel, 40 psi, 50 fpm	2500*10 ⁻¹⁰	in ³ -min/ft-lbs-hr ASTM D 3702	3)
Thermal properties	condition	value	test method	comment
Vicat softening point		309 °F	ASTM D 1525	1)
Deflection temperature	@ 66 psi	280 °F	ASTM D 648	2)
Deflection temperature	@264 psi	270 °F	ASTM D 648	3)
Service temperature	Intermittent	275 °F	-	(1) Injection molded data (2) Injection molded data (3) Injection molded data (4) per UL746B (5) Injection molded data (6) per ASTM C351 (7) Injection molded data
Service temperature	Long Term	250 °F	-	4)
Thermal expansion (CLTE)		3.8*10 ⁻⁵ in/in/°F	ASTM D 696	5)
Specific heat		0.30 BTU/lb-F°	-	6)
Thermal conductivity		1.39 BTU-in/hr-ft ² -°F	ASTM C 177	7)
Electrical properties	condition	value	test method	comment
Volume resistivity		1.0*10 ¹⁷ Ω*cm	ASTM D 257	1)
Dielectric strength		378 V/mil	ASTM D 149	2)
Dissipation factor	@ 60 Hz, 73 °F	0.0009	ASTM D 150	3)
Dielectric constant	@ 60 Hz, 73 °F, 50% RH	3.17	ASTM D 150	4)
Dielectric constant	@ 1MHz	2.96	ASTM D 150	5)
Other properties	condition	value	test method	comment
Moisture absorption	@ 24 hrs, 73 °F	0.15 %	ASTM D 570	1)
Moisture absorption	@ saturation, 73 °F	0.35 %	ASTM D 570	2)
Flammability (UL94)		HB	-	3) Injection molded data

→ Resin specification:
ASTM D3935-09 PC0150B34840
Shapes specification:
ASTM D6098-10 S-PC0111

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Ensinger Inc. Headquarters
365 Meadowlands Boulevard
Washington, PA 15301, USA

Phone 800-243-3221 Sales
Phone 800-869-4029 Technical
Fax 724-746-9209
sales@ensinger-ind.com

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CURBELL
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1-888-CURBELL

www.curbellplastics.com