General Information

KYDEX® sheet will retain its original beauty with reasonable handling and care. To ensure that your part maintains its original appearance, please review the following guidelines.

To clean KYDEX® sheet, dust it with a soft, damp cloth or chamois and wipe the surface gently. Use soap and lukewarm water to remove light dirt. After washing and rinsing, be sure to dry the surface by blotting with a damp cloth or chamois to prevent streaking and water spots.

For general (routine) cleaning, the following mild detergents and multi-purpose cleaners are recommended:

- Top Job with Ammonia
- Joy Detergent
- Janitor in a Drum
- Isopropanol
- Spic & Span
- Fantastik
- Formula 409
- All Detergent (Powder)
- Johnson’s Pledge
- Mr. Clean
- Cascade

Normal cleaning methods may not remove ground in dirt or grease. To remove dirt or grease from texture valleys, a short stiff bristled brush should be used to loosen the material followed by a water rinse.

Cleaners Not Recommended

- Wisk
- Lestoil
- Meguiar’s Carpet
- Kerosene
- Cold Power Liquid
- Pine Sol
- Gasoline
- Liquid All
- Abrasives
- Methanol
- Isopar K
- Endust
- Tetrahydrofuran
- Brake Fluid
- Dynamo
- Ketones
- Johnson’s Pride
- Hexane

Goof-Off “The Miracle Cleaner” by W.M. Barr & Co.

NOTE: The chemical composition of Goof-Off has recently been reformulated. This new formulation has been observed to have an affect on KYDEX® sheet. The previous formulation may be identified by the phrase “The Professional Cleaner” on the can and is produced by Valspar. This formulation is still recommended for use on KYDEX® sheet. The new formulation may be identified by the phrase “The Miracle Cleaner” on the can and is produced by W.M. Barr & Co.

SEKISUI SPI is investigating suitable alternatives to the Goof-Off product.
Cleaning KYDEX® Sheet
TB - 160-A

For More Information on In-Use Spot Cleaners:

<table>
<thead>
<tr>
<th>Product and Manufacturer</th>
<th>On the Web</th>
<th>In US Call</th>
</tr>
</thead>
<tbody>
<tr>
<td>“Goof-Off Professional”</td>
<td><a href="http://www.goof-off.com">www.goof-off.com</a></td>
<td>800.345.4530</td>
</tr>
<tr>
<td>“Goof-Off Graffiti Remover”</td>
<td><a href="http://www.goof-off.com">www.goof-off.com</a></td>
<td>800.345.4530</td>
</tr>
<tr>
<td>“DWR-II” by Chemique</td>
<td><a href="http://www.chemique.com">www.chemique.com</a></td>
<td>800.225.4161</td>
</tr>
<tr>
<td>“Write Away” by Zep</td>
<td><a href="http://www.zepmfg.com">www.zepmfg.com</a></td>
<td>877.482.9937</td>
</tr>
<tr>
<td>“Goo-Gone” Spray Gel</td>
<td><a href="http://www.GooGone.com">www.GooGone.com</a></td>
<td>800.328.9248</td>
</tr>
</tbody>
</table>

In-House Test Results

<table>
<thead>
<tr>
<th></th>
<th>ArmorAll</th>
<th>Goof-Off Professional</th>
<th>Goof-Off Graffiti Remover</th>
<th>Goo-Gone Spray Gel</th>
<th>Fantastik Orange Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Texture</td>
<td>Smooth</td>
<td>P1 Deep</td>
<td>Smooth</td>
<td>P1 Deep</td>
<td>Smooth</td>
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<tr>
<td>Pen Ink</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Very Faded</td>
</tr>
<tr>
<td>Marker</td>
<td>Faded</td>
<td>No</td>
<td>Yes</td>
<td>Visible</td>
<td>Yes</td>
</tr>
<tr>
<td>Crayon</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Spray Paint</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Note: To remove graffiti from deeper textures a bristle brush must be used. Several applications were also necessary. A soft bristle brush would be best because excess scrubbing could flatten, or dull the surface texture.