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*Product
Information*

CPVC-350™ - FM 4910 (Bending Grade) Static Dissipative Plastic

Description

CPVC-350™ - FM 4910 is a plastic sheet product designed to control static electricity for a wide range of end uses. It is a Factory Mutual 4910* compliant polyvinyl chloride sheet which has been coated with SciCron Technologies proprietary, clear, C-350™ static dissipative coating. This unique coating technology prevents charge generation on the sheet surfaces, thereby controlling particulate attraction and preventing electrostatic discharge (ESD) events. This performance is permanent and totally independent of humidity. **CPVC-350 - FM 4910** exhibits excellent flammability and smoke generation properties, plus superior chemical resistance and bending properties.

**The CPVC substrate used to make this product has been tested according to procedures outlined in the Factory Mutual Clean Room Materials Flammability Test Protocol (Class 4910) and is listed as an approved material in the Factory Mutual Research Approval Guide. It has been formulated to resist fire and to emit low levels of smoke when tested according to this protocol. The substrate coated with SciCron Technologies non-flammable C-350 coating has not been similarly tested.*

Applications

CPVC-350™ - FM 4910 resists tribocharging under all circumstances and cannot generate a charge when properly grounded. This makes it ideal for use in manufacturing and assembly operations for charge sensitive electronic components where it can help prevent both immediate and latent ESD caused defects. Since it resists charge build-up it does not attract contaminants, so it can also help prevent contamination-related rejects in ultra-clean manufacturing operations. Consequently, it is suitable for use in clean rooms in the semi-conductor, electronic, and micro-manufacturing industries. Applications include: contoured and fabricated items requiring heat bending, such as; covers, shields and doors for equipment, machines and instruments and formed process equipment enclosures.

Fabrication

CPVC-350™ - FM 4910 is easily fabricated into flat and bent configurations using the same equipment and fabrication techniques generally employed with uncoated CPVC sheet products. *This product is designed to accommodate heat bending; however, care must be taken to avoid applying too much heat to prevent damage to the C-350 coating.* When solvent welding, it is recommended that the C-350 coated surface be removed to achieve optimum bonds.

For more information on fabrication see SciCron Technologies Technical Information Bulletin SP-02.

Features and Benefits

- *Cannot be tribocharged when properly grounded*
Prevents build-up of static charge and accumulation of harmful contamination.
- *Electrostatic decay in less than 0.05 second per Federal Test Standard 101C, Method 4046.1*
Results in rapid static dissipation without arcing.
- *Surface resistivity of 10^6 - 10^9 ohms per square*
Provides for ESD control without the need for ionization.
- *Permanence in static dissipation performance*
Avoids cost of application of temporary topical anti-stats.
- *Humidity independent static charge control*
Avoids inconvenience of maintaining high levels of humidity and damage caused by such humidity.
- *Advanced technology, uniform surface treatment*
Avoids conductive discontinuities (charged "hot spots") often found with non-uniform temporary topical anti-stats.
- *Factory Mutual Class 4910 compliant substrate.*
Substrate meets clean room performance requirements called out in FM 4910 guidelines.
- *Excellent flame spread properties*
Provides additional protection for equipment in a fire.
- *Excellent smoke generation properties*
Improves visibility and reduces area contamination in a fire.
- *Superior fabrication and bending characteristics.*
Provides maximum versatility and workability during part fabrication.
- *Superior chemical resistance*
Reduces risk of solvent or chemical surface damage.

Availability

CPVC-350™ - FM 4910 is available in a transparent clear-blue tint.

Standard Dimensions

Thickness: 0.125", 0.187", 0.250", 0.375", 0.500"

Standard Sheet Size: 48" x 96"

Made in USA

The information and statements contained herein are believed to be accurate, however, users should perform their own testing and verification to determine the durability, applicability and suitability of the products for their own purposes. NOTHING CONTAINED HEREIN SHALL BE CONSTRUED AS A REPRESENTATION OR WARRANTY OF ANY KIND, EXPRESS OR IMPLIED. IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY EXCLUDED. While SciCron Technologies' surface is more mar resistant than the original substrate, the term "Permanent" or "Permanence" is not intended as a guarantee of durability in any particular application. It is used to distinguish SciCron Technologies' surface from topical anti-stats which must be reapplied on a regular basis. All sales are subject to SciCron's standard terms and conditions of sale, which can be found at: <http://www.sctech.com/termscon>

CPVC-350™ - FM 4910

Typical Physical Properties (Typical but not guaranteed values for 0.25 inch material)

Property	Test Method	Units	CPVC-350 – FM 4910
Physical Specific Gravity	ASTM D792	--	1.47
Mechanical Tensile Strength Ultimate Elongation Tensile Modulus Flexural Strength Flexural Modulus Izod Impact Strength (milled notch)	ASTM D638 ASTM D638 ASTM D638 ASTM D790 ASTM D790 ASTM D256	psi % psi psi psi ft-lb/inch of notch	9,000 45 480,000 15,000 450,000 0.5
Thermal Deflection Temperature (264 psi load) Vicat Softening Point Maximum Continuous Service Temperature Coefficient of Thermal Expansion Coefficient of Thermal Conductivity	ASTM D648 ASTM D1525 -- ASTM D696 Cenco-Fitch	°F °F °F in/in/°F BTU•in/hr•ft ² •°F	177 204 160 7.0 x 10 ⁻⁵ 1.1
Flammability UL 94 Rating of the Uncoated Substrate Factory Mutual Test Protocol (Class 4910)	UL 94 FM 4910	UL Classification --	V-0 Uncoated Substrate Listed as Approved
Optical 3mm Transparent Clear Transmittance - Total Haze	ASTM D1003 ASTM D1003	% %	60 10.0
Electrical Surface Resistivity Surface Resistance Electrostatic Decay	ASTM D257 EOS/ESD S11.11 FTS 101C, Method 4046.1*	ohms/sq ohms sec	10 ⁶ - 10 ⁸ 10 ⁵ - 10 ⁷ Less than 0.05

* Federal Test Standard 101C, Method 4046.1 as described in EIA-541, Appendix F, Measurement of Electrostatic Decay Properties of Dissipative Planar Materials

Chemical Resistance ASTM D543

Samples immersed in the specified chemicals for 24 hours at room temperature and visually examined.

Chemical	Surface Attack	Visual Evaluation
Deionized Water	None	Clear
30% Sodium Hydroxide	None	Clear
30% Sulfuric Acid	None	Clear
30% Nitric Acid	Slight Pitting	Clear
48% Hydrofluoric Acid	None	Clear
Methanol	Slight Pitting	Clear
Ethanol	None	Clear
Isopropyl Alcohol	None	Clear
Acetone	Sample Dissolved	Sample Dissolved

Precautions:

1. CPVC-350 - FM 4910 is designed to resist ignition, however, CPVC plastic is a combustible thermoplastic which emits toxic and corrosive gases upon combustion. Avoid exposure to flame and excessive heat.
2. For building applications, comply with applicable code regulations.
3. Clean with soap and water. Do not use abrasives. Avoid inappropriate contact with solvents.