

## Arnite® ID 3040

PET

3D printing grade

Print Date: 2019-11-16

Properties	Typical Data	Unit	Test Method
<b>Thermal properties</b>		<b>Value</b>	
Melting temperature (10°C/min)	255	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	65	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	71	°C	ISO 75-1/-2
<b>Other properties</b>		<b>Value</b>	
Water absorption	0.9	%	Sim. to ISO 62
Humidity absorption	0.5	%	Sim. to ISO 62
Density	1340	kg/m <sup>3</sup>	ISO 1183
<b>Material specific properties</b>		<b>Value</b>	
Tensile modulus (3D printed tensile bars) 45°-45°	2000	MPa	ISO 527-1/-2
Maximum tensile stress (3D printed tensile bars) 45°-45°	47	MPa	ISO 527-1/-2
Elongation at break (3D printed tensile bars) 45°-45°	24	%	ISO 527-1/-2



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