

RAKU-TOOL® WB-1600

Board Material

Polyurethane Board for Tools and Molds

PC - Rev.-Status: 01- 2006/01/24

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Key Properties

- Easily machined
- Low coefficient of thermal expansion
- Excellent compressive strength
- Good abrasion resistance

Applications

- Sheet metal forming
- Tooling jigs and fixtures

Mechanical Properties

			WB-1600
Color	visual		Ivory
Density	ASTM D-790	g/cm ³ (lb/ft ³)	1.60 (100)
Shore hardness D	ASTM D-2240		85 – 90
Coefficient of thermal expansion	ASTM D-3386	10 ⁻⁶ K ⁻¹ (in/in/°F x 10 ⁻⁶)	45 – 50 (25 – 28)
Deflection temperature, HDT	ASTM D-648	°C (°F)	75 – 80 (167 – 176)
Compressive strength	ASTM D-695	MPa (psi)	90 – 100 (12,500 – 14,000)
Flexural strength	ASTM D-790	MPa (psi)	55 – 65 (7,800 – 9,300)

Processing

The product should have a temperature of 20°C – 25°C (68-77°F) during processing.

Packaging

RAKU-TOOL® WB-1600	750 x 500 x 50 mm (29.5 x 19.7 x 2.0 in) 750 x 500 x 100 mm (29.5 x 19.7 x 3.9 in)
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Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

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Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

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of Rampf® materials**

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Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby.