



## PRODUCT DATA

# Bostik® SuperTak™ High Performance

### Product Description

Bostik® SuperTak™ High Performance Aerosol Adhesive is a fast tack, fast grab, low soak-in spray adhesive especially formulated to bond polyethylene to itself, concrete block, wood and many hard-to-bond surfaces.

SuperTak™ High Performance Aerosol Adhesive may also be used to bond paper, cardboard, fabric, urethane foam, foil, metal, wood and most plastics to itself and a variety of other substrates. It may be used either for PERMANENT or TEMPORARY bonds and used to bond carpet. It is ideal for label applications.

SuperTak™ High Performance Aerosol Adhesive is designed to meet the flammability criteria of the FAA 12 second vertical test\*—test parameters, application rates, and results are available upon request.

SuperTak™ High Performance Aerosol Adhesive offers high tack and rapid cure. Its controlled lace spray pattern applies itself precisely where you want it without misting or overspray. For the strongest, one-surface bond you can get from a Bostik aerosol adhesive, this is the choice.

### Features and Benefits

- Creates permanent bonds between porous and nonporous surfaces
- Speeds product assembly
- Adheres to metals and most plastics
- High tack strength
- Forms strong, one-surface bonds
- Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons.
- **Meets or exceeds all Federal and Local VOC limits.**

### Applications

- Attaching carpet, door skins, and fabric in van conversions
- Bonding swimming pool liners
- Bonding various plastics to each other
- Forming permanent bonds between porous and non-porous surfaces
- Installing insulation
- Permanently affixing name plates

### Directions for Use

1. Hold the can 6 to 8 inches away from the surface to be sprayed, depress spray tip—with arrow pointed away from the body—and apply a uniform coating.
2. To clear spray tip, invert can and spray.
3. For porous substrates, applying two coats in the opposite direction of each other will increase bond strength.
4. For permanent bonding applications, apply a heavy coat to both surfaces.
5. For temporary bonds, apply a light coat to one surface only and bond.
6. Read precautions on label before using.
7. For best results, apply adhesive at temperatures between 50°F and 110°F (10°C and 43°C).

### Available Size

23.8 FL. OZ. (17 OZ. Net Wt.)	MTO:	5 Gal. Pail
	MTO:	54 Gal. Drum

### Typical Physical Properties\*\* (Not for Specification Use)

Color:	Translucent
Base:	Synthetic resin(s) and styrene butadiene copolymer mixture
Solvent System:	Aliphatic (Hexane) and Ketone (Acetone)
Solids:	20% ± 0.5%
Heat Resistance:	Maximum service temperature of cured adhesive, 130°F (54°C)
Physical/Chemical Resistance:	Good resistance to oxidation, moisture and UV
Bonding Time:	15 secs. to several hrs.
Odor:	Strong mint-like when wet, none when dry
Spray Pattern:	Lace
Flammability:	Extremely flammable
Cleanup—Suitable Solvents:	Mineral spirits

### Storage and Handling

Shelf Life:	One year from ship date
Further Information:	Keep away from sparks, flame or heat. Please refer to MSDS for complete details.

\* FAR 25.853(a) and APPENDIX F PART 1 (a) (1)(ii), 12 SECONDS VERTICAL FLAME APPLICATION AS PER APPENDIX F PART 1 (b)(4).

\*\* Values given above are not intended to be used in specification preparation.

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**Bostik, Inc.**  
211 Boston Street  
Middleton, MA 01949-2128  
Telephone: 888-603-8558  
FAX: 978-750-7293  
[www.bostik-us.com](http://www.bostik-us.com)

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